

Date: Friday, 10/12/2007 8:34:24 AM
 User: Eric Charbonneau

Process Sheet

Customer : CU-DAR001 Dart Helicopters Services

Drawing Name : WELDMENT TOP PANEL

Job Number : 35148

Estimate Number : 13029

P.O. Number :

This Issue : 10/12/2007 S.O. No. :

Prsht Rev. : NC

First Issue : / / Type : SMALL /MED FAB

Previous Run :

Written By : _____

Checked & Approved By : _____

Comment : Est Rev:A New Issue 07-09-27 DD verified by: EC

Part Number : D36503

Drawing Number : D3650 UNDER REVIEW

Project Number : N/A

Drawing Revision : U/R

Material :

Due Date : 10/19/2007

FOR ENGINEERING USE ONLY

PROTOTYPE

Qty: 2 Um: Each

Additional Product

Job Number:



Seq. #: Machine Or Operation:

Description :

1.0 M304S24GA

304/316 .025 Sheet



Comment: Qty.: 1.2023 sf(s)/Unit Total : 2.4045 sf(s)

304/316 SS sheet 24 ga (0.025" thick)

Batch: 105592 HB 07-10-15

CERTIFICATE OF CONFORMITY
REQUIRED

2.0 WATER JET

FLOW WATER JET



Comment: FLOW WATER JET

1-Cut as per Dwg D3650

Dwg Rev: PRE

Prog Rev: PRE

HB 07-10-15

2-Deburr if necessary

HB 07-10-15

3.0 QC2

INSPECT PARTS AS THEY COME OFF MACHINE



HB 07-10-15

Comment: INSPECT PARTS AS THEY COME OFF MACHINE

4.0 QC8

SECOND CHECK

ENGINEERING
APPROVAL

Comment: SECOND CHECK

HB 07-10-17 (42)

5.0 BRAKE MC

NC BRAKE



Comment: NC BRAKE

Form as per Dwg D3650

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Machine Or Operation:

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6.0

QC5

INSPECT WORK TO CURRENT STEP



**ENGINEERING
APPROVAL**



Comment: INSPECT WORK TO CURRENT STEP

7.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and stock *AA*

FOR ENGINEERING USE ONLY

Location: _____

8.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 07.11.28

